

# **SPECIFICATION**

## **Title of Invention**

Multiple mounting, self-aligning, electronics enclosure (MultiMount)

## **Cross-Reference to Related Applications**

Not Applicable

## **Statement Regarding Federally Sponsored Research or Development**

Not Applicable

## **Reference to Sequence Listing, a Table, or a Computer Program Listing Compact Disk Appendix**

Not Applicable

## **Background of the Invention**

### ***Field of Invention***

This invention relates to the enclosure or containment of industrial electronics, circuits and circuit boards, or other materials, specifically to the support of or attachment of such enclosures to various surfaces, desktops, backplanes, panels, walls, connectors, racks, structures or appendages, and to the alignment of such enclosures to each other and related articles.

### ***Prior Art***

While electronic enclosures are a mature product, many un-addressed or new problems with the existing designs remain. The industry has been unable to design one product to work for many surfaces, desktops, backplanes, panels, walls, connectors, racks, structures and appendages. New guidelines and legislation for ergonomic design of

products to reduce worker stress have not yet been addressed by the industry. Because of these issues, assisting multiple enclosures to be aligned for ease of assembly has not been addressed. All of these issues have been addresses in this one invention presented here.

The industrial and electronics enclosures industry has numerous firms designing and manufacturing such enclosures for the marketplace. In this industry, standard terms have evolved which describe the different types of enclosures, relating to how they are used and attached to the surfaces to which they must be applied. Terms such as "Desktop Enclosure", "Flanged Enclosure", "Rack Mount Enclosure", "Tube Enclosure", "DIN Enclosure" and even the differentiation of "Industrial Enclosure" vs. "Electronics Enclosure" have evolved to draw the clear distinction between the different ways of operating these distinct designs.

The Lego Brand block (Figure 1a), US Patent 6,554,676, operates in a fashion that is useful for stacking and alignment of toy blocks (Figure 1b).



Figure 1a, Lego Block



Figure 1b, Stacked Lego Blocks

### ***Disadvantages of Prior Art***

Current electronic enclosures, mentioned above, require the user to redesign the electronics, circuits, circuit boards or other materials contained in these enclosures for each different mounting category. This would significantly increase the cost of design and manufacture of electronics, circuits, circuit boards and other components.

Examples are leading firms such as Altech Corps' "Industrial", "DIN" and "Electronics" enclosures (see Attachment A), Zimm Manufacturing's "Desk Top", "Flanged", "Rack Mount", "Split Body", "Formed Metal" and "Tube" (see Attachment B), and Fibox's "Cardmaster", "Cardmaster 19" and "CardmasterII" (see Attachment C) enclosures.

Recent concerns about the health and safety of workers, particularly with regard to repetitive stress injuries, have lead to new legislation and regulation in the US and abroad. General concerns for ergonomic design have increased. However, the designs

of electronics enclosures have not responded to these concerns and are often not designed to fit in ones hand for even short periods of time, let alone long durations. This limitation in design is evident by the sharp, square edges on the products, the improper scale and size of the units, and the lack of gripable textures.

Current electronic enclosures do not take stacking or bundling into consideration. A typical "Desktop Enclosure" may have a flat surface onto which one could place another "Desktop Enclosure", but this would not be stable and could easily fall off. DIN enclosures are placed on a DIN rail but they are installed one at a time onto the DIN rail. When building an entire factory full of tens of thousands of "DIN Enclosures", this can lead to significant repetitive stress disorders. Flanged Enclosures are unable to be stacked and placed on top of one another and attached to a bulkhead or wall. "Tube Enclosures" are impossible to stack and connect even with screws without one or more rolling away. "Rack Mount Enclosures" can be stacked but aligning them so that they may be screwed together and to the rack may require multiple people to hold everything in alignment.

The Lego requires a great deal of force to engage the alignment, which does not allow for self-alignment with the assistance of gravity or minimal effort. The Lego is not an ideal design for the function of an electronic enclosure due to this behavior, as US Patent **6,554,676** clearly states, the intention is to have a specified amount of friction and force for the desired behavior.

## ***Objects and Advantages***

Accordingly, several objects and advantages of my invention are:

To provide an enclosure which can be supported by or attached to various surfaces, desktops, backplanes, walls, panels, connectors, racks, structures or appendages

- a) To provide an enclosure which is ergonomically correct
- b) To provide an enclosure which requires little if any effort to align, stack, bundle or group and manipulate as one
- c) To provide an enclosure which will remain in position when stacked, bundled or grouped
- d) To provide an enclosure which can be manipulated into many positions for optimal use by the user
- e) To provide enclosures which can be oriented the same for with ease for consistent stacking and accessibility
- f) To provide an enclosure which can be used for numerous applications, alleviating the need for redesign of the enclosed components

Further objects and advantages of my invention will become apparent from a consideration of the drawings and ensuing description.

## **Brief Summary of the Invention**

An invention has been developed for the enclosure or containment of electronics, circuits, and circuit boards or other materials, with a unique allowing for universal attachment to various surfaces, desktops, backplanes, walls, panels connectors, racks, structures or appendages, and to the alignment of such enclosures to each other and related articles.

## **Brief Description of the Several Views of the Drawings**

### ***Drawing Figures***

Figure 2a – Front/Left Side view of enclosure

Figure 2b – Front/Right Side view of enclosure

Figure 2c – Front/Bottom view of enclosure

Figure 2d – Back/Side view of enclosure

Figure 3a – Close-up of eyelets for screw (Top/Back)

Figure 3b– Close-up of eyelets for screw (Bottom/Front)

Figure 3c– Close-up of DIN rail connection

Figure 4a – Example Alignment Objects using inset showing mating surfaces

Figure 4b – Example Alignment Objects using logo showing mating surfaces

Figure 5a– Stacking of enclosures (Horizontal)

Figure 5b – Grouping of enclosures (Vertical)

Figure 5c – Stacking of enclosures (Perspective View)

Figure 6a – Enclosure placed on desktop, in rack or on other horizontal surface on its side

Figure 6b – Enclosure placed on desktop, in rack or on other horizontal surface on its bottom

Figure 6c – Enclosure placed on desktop, in rack or on other horizontal surface on its back

Figure 6d – Enclosure placed attached (with screws etc) to a bulkhead, wall, panel or other vertical surface

Figure 6e – Enclosure supported by appendage (hand held)

Figure 6f – Enclosure supported by DIN rail

Figure 7 – Enclosure surfaces showing ergonomic considerations

## ***Referenc Numerals In Drawings***

1. Top face
2. Front face
3. Left face
4. Right face
5. Rear face
6. Bottom face
7. Top/Rear eyelet
8. Front/Bottom eyelet
9. Stabilizer
10. Top DIN rail engagement
11. DIN rail catch
12. DIN rail catch housing
13. Bottom DIN rail engagement
14. Assembly screw holes
15. Left Clamshell
16. Right Clamshell
17. Top Bezel
18. Front Bezel
19. Alignment element, male couplings surfaces
20. Alignment element, female couplings surfaces
21. Alignment element, male logo couplings surfaces
22. Alignment element, female logo couplings surfaces
23. Alignment elements mated
24. Enclosure in contact with horizontal surface, laying on side
25. Enclosure in contact with horizontal surface, standing
26. Enclosure in contact with horizontal surface, laying on back
27. Enclosure in contact with surface
28. DIN rail
29. Multiple enclosures combined to act as one

30. Proportions and scale of enclosure

31. Rounded edges

32. Textured surface

33. Human appendage (hand)

## **Detailed Description of the Invention**

### ***Description – Figures 2a to 2d***

A typical embodiment of the present invention is illustrated in Figures 2a to 2d showing Front/Left Side, Front/Right Side, Front/Bottom, and Back/Side views. The enclosure may be made from plastic, metal, epoxy, silicone, paper, wood, glass, a composite of materials or any other solid or semisolid material. The enclosure may be manufactured in many ways including molding, machining, die-casting, carving, 3D lithography, or other solid or semisolid manufacturing technique.

The enclosure is roughly rectangular and proportioned to fit in the average human hand, roughly 1.25 inches wide by 4.25 inches tall and 2.75 inches deep. The enclosure can be composed of 5 components, the left clamshell (15), the right clamshell (16), the top bezel (17), the front bezel (18) and the DIN rail catch (15). The top bezel (17) and front bezel (18) could also be integrated with one or more of the clamshells to reduce the total part count and ease assembly.

3 screws are used to hold the enclosure together and are inserted via the assembly screw holes (14). There are various possibilities with regard to the relative disposition of the sides, dimensions and screw hole count and location.

Near the top (1) and rear (5) and corner of the enclosure, is an eyelet (7) for insertion of a screw, rod, wire, string, rivet, or other fastener for attaching the enclosure to surroundings or to each other. This eyelet extends no further than the DIN rail engagement (10), and DIN rail catch housing (12) in order to allow the enclosure to stand on its back. Near front (2) and bottom (6) corner is another eyelet (8) for the same purpose. This eyelet is recessed into the bottom (6) of the enclosure in order to allow for standing the enclosure on its bottom. The DIN rail catch (11) is encompassed by the DIN rail catch housing (12) in such a way as to prevent it from being removed from an assembled enclosure. The DIN rail catch (11) is also symmetrical, allowing for error free assembly.

At the rear (5) of the enclosure, are the top DIN rail engagement (10), and the DIN rail catch (11) and its housing (12). These elements function together to provide snap-on contact with a DIN rail. Also on the rear is a stabilizer (9) which works with the DIN rail



engagement (10) and DIN rail catch housing (12) when the enclosure is placed with its back (5) against a surface.

### ***Description – Figures 3a to 3c***

Close-up views of the elements of the enclosure are illustrated. The top/rear eyelet (7) located roughly near the top (1) and rear (5) corner is roughly centered across the rear (5). This allows for greater stability should a screw, rod, wire, string, rivet or other fastener be used to attach the enclosure to surfaces or other enclosures. The bottom/front eyelet (8) is also centered in the bottom (6) face for the same reason. This eyelet (8) is recessed into the bottom (6) of the enclosure in order to allow for standing the enclosure on its bottom. The DIN rail catch (11) is encompassed by the DIN rail catch housing (12) in such a way as to prevent it from being removed from an assembled enclosure.

### ***Description – Figures 4a and 4b***

A typical embodiment of the present invention is illustrated in Figures 4a and 4b showing various possibilities for alignment elements. Male (19 & 21) and female (20 & 22) alignment elements provide mating surfaces which are roughly the same size and shape, differing by less than 0.005 inch which allows the coupling surfaces to glide past one another without significant friction, thereby allowing gravity to induce the alignment. The coupling surfaces are angled slightly, allowing for greater freedom when the enclosures are further apart, and less freedom when the enclosures are closer together. Use of non-symmetrical designs such as the male (21) and female (22) logo coupling surfaces, also allow for the consistent orientation of multiple enclosures.

### ***Operation – Figures 5a to 5c***

The manner of using the invention to align to other enclosures is illustrated. The enclosures mate (23) by the left (3) and right (4) faces meeting along coupling surfaces (19, 20, 21 and 22). The result of such alignment of mated enclosures is an object that can be manipulated as if it were one object (29).

### ***Operation – Figures 6a to 6f***

The manners of using the invention to support or mount to other enclosures are illustrated. In each illustration, the enclosure is in contact with a surface (27) or connector such as the DIN rail (28) including the use of screw, rod, wire, string, rivet or other fastener.

### ***D scription – Figures 6e and 7***

A typical embodiment of the present invention shows the ergonomic considerations build into the design is illustrated. The proportions and scale (30) of the enclosure are ideal for the average human hand to hold comfortably for extended durations or to be held and released repeatedly as might be employed in an assembly line. The edges (31) are rounded with a roughly 1/8 inch radius of curvature to prevent any sharp edges causing pressure points or abrasions to a human hand. The surface us a slight texture (32) (Mold-Tech #11020) in order to provide better grip in the human hand.

### ***Summary, Ramifications and Scope***

Accordingly, the reader will see that this invention can be used to contains electronics, circuits, circuit boards and other components in a manner that allows for one design of such components can be supported or attached to a multitude of different objects. The invention has the advantages in that:

- it permits the support or attachment of the enclosures to a multitude of surfaces
- it permits the self-alignment of multiple enclosures with little or no force
- it permits the enforced orientation of multiple enclosures
- it permits the enclosure to be ergonomically correct

Although the description above contains many specifications, these should not be construed as limiting the scope of the invention but as merely providing illustrations of some of the presently preferred embodiments of this invention.

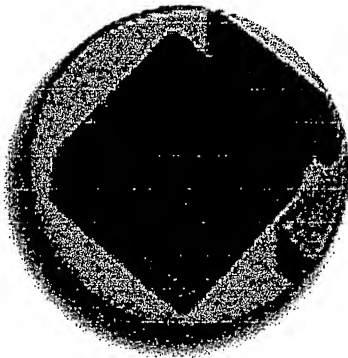
Thus the scope of the invention should be determined by the appended claims and their legal equivalents, rather than by the examples given.

**Altech Corp.<sup>®</sup>**

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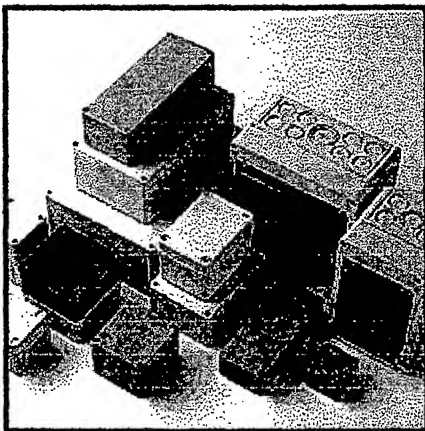
## Enclosures



### Industrial Enclosures

Altech internationally accepted enclosures stand up to the harshest environments to help you protect your devices. They protect against dust, water and corrosion while enhancing the value of your product. Rated NEMA 4X and up to IP 66, Altech enclosures are available in a wide range of sizes and a selection of materials to meet almost any application.

Tooling is modular, resulting in cost effective customization. Custom colors, imprints, etc. are possible. Altech enclosures can be supplied with preinstalled terminal blocks and strain reliefs.



### Polycarbonate Polystyrene and ABS

- NEMA 4X/IP66
- Smooth or Knockout Sidewalls
- Seamless Integral Seals
- Matching Gray or Transparent Covers
- Polycarbonate Cover Screws

### Quick Access Polycarbonate and Polystyrene

- NEMA 4X/IP66
- Smooth or Knockout Sidewalls
- Seamless Integral Seals
- Quick Release Latches
- 45mm Rectangular Cutout to Mount Standard DIN Circuit Breakers and Other Devices

(12)



**TK Series** (688K)  
small to medium size enclosures

**AL Serie** (504K)  
small to large size enclosures made from aluminum

**Abox Series** (320K)  
small to medium size enclosures

**Nautic Series** (432K)  
junction boxes for harsh environments

**AKL Series** (196K)  
medium to large enclosures

**EK Series** (376K)  
small to medium size enclosures  
with transparent doors

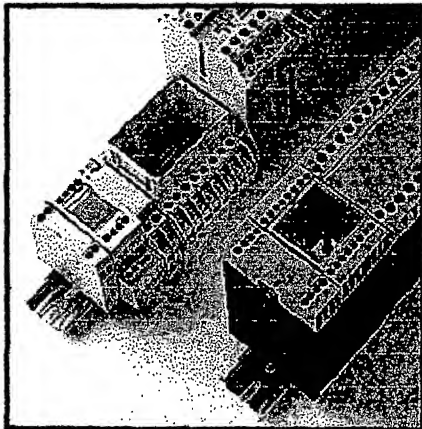
**AKII Series** (520K)  
medium to large size enclosures  
with transparent doors

**HP Series** (268K)  
economy junction boxes

**STV Series & PB Series** (344K)  
outlet distributors and push button enclosures

**Accessories** (432K)

**Technical Annex** (56K)

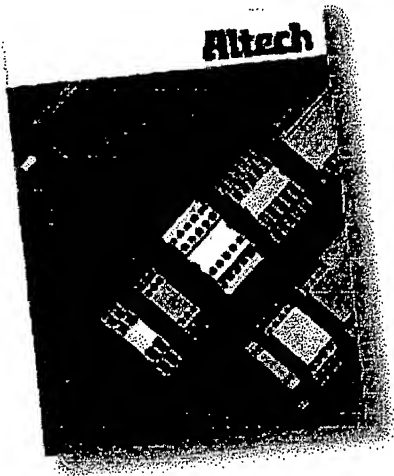


### **DIN Enclosures**

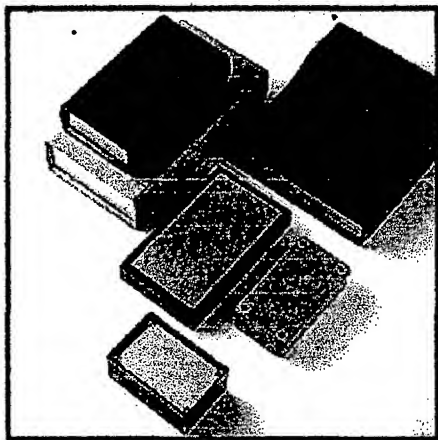
Get the international look for your devices by packaging them in an attractive Altech DIN rail or panel mount DIN Enclosure.

Complete with terminals, they feature integral printed circuit guides and several terminal-to-board connection options. Up to 300V, 25A and 18-12 AWG.

- KU4000 Series
- K70 Series
- KO4700 Series



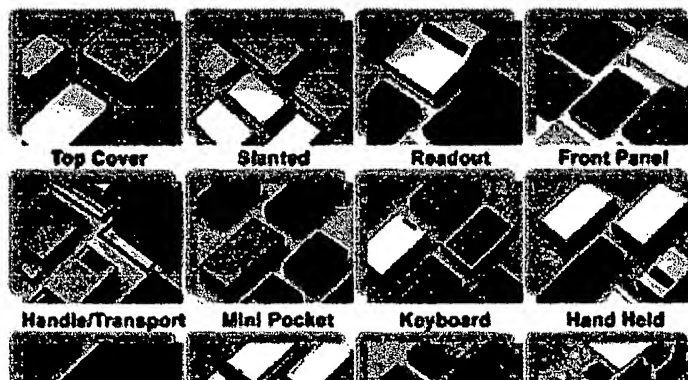
CLICK HERE FOR \*PDF FILE OF DIN ENCLOSURE CATALOG (the size of this file is 776K)



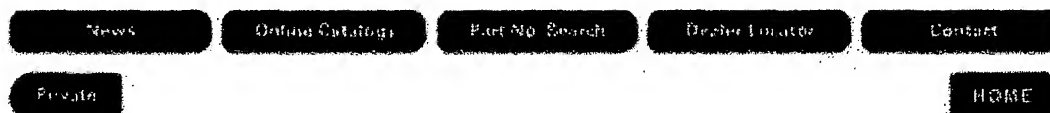
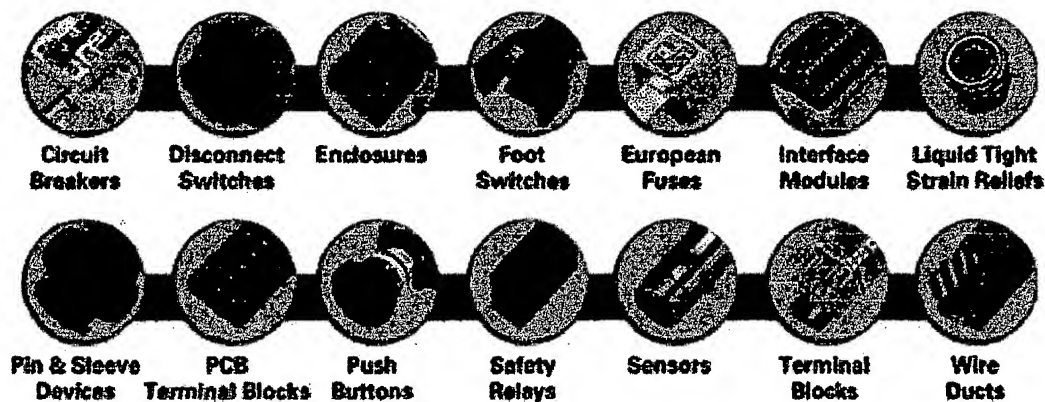
### Electronic Enclosures

Take advantage of Altech off-the-shelf standard designs and eliminate the need for up-front tooling costs. Compact enclosures are available in a wide range of designs, sizes and shapes to enhance and add value to your product. They are convenient to use, easy and economical to customize. Ideal for prototypes, small production runs and OEM applications.

- Top Cover
- Front Panel and Carry-On
- Mini Pocket
- EMI / RFI
- Slanted
- Readout
- Handle / Transport
- Keyboard
- Hand Held
- Aluminum
- Potting and Storage

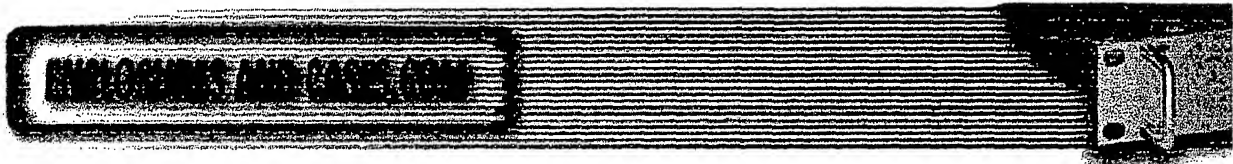


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For more information contact Altech at:

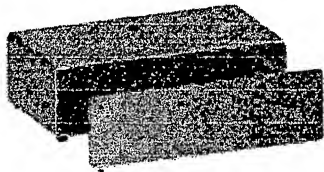
908-806-9400 (t) • 908-806-9490 (f) • [info@altechcorp.com](mailto:info@altechcorp.com)  
35 Royal Road • Flemington, NJ 08822

Attachment B

[HOME](#) | [DESK TOP](#) | [FLANGED](#) | [RACK MOUNT](#) | [SPLIT BODY](#) | [KEYPAD](#) | [FORMED METAL](#)

**Manufacturing a wide range of Standard Circuit Board and Electronic Enclosures as well as providing Engineering Services to meet the requirements of custom applications.**

### **Desk Top Enclosures**



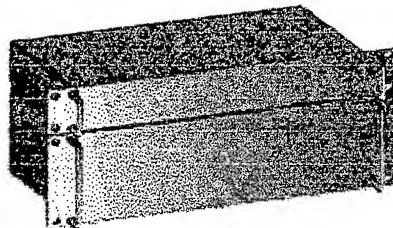
- Extruded Aluminum Sides with Board Slots.
- Custom Widths and Depths, Cutouts and Finishes.

### **Flanged Enclosures**



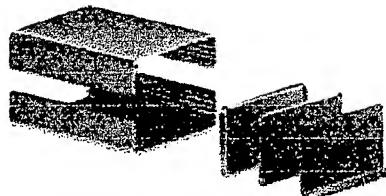
- Extruded Aluminum Flanged Side: Board Slots.
- Custom Widths and Depths x 3" +
- Access from Top, Bottom, or Ends

### **Rack Mount Enclosures**



- Extruded Aluminum Sides with Board Slots.
- Sheet Metal Top and Bottom Panels.
- 1.75" and 3.5" heights in Full or Half Rack widths.

### **Split Body Enclosures**

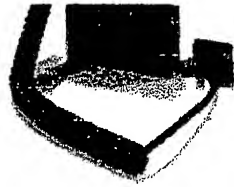


- Extruded Aluminum Split Body with Board Slots.
- Choice of End Plate Styles, Custom Lengths.
- Choose from 10 Models for 2.5" to 6" Boards.

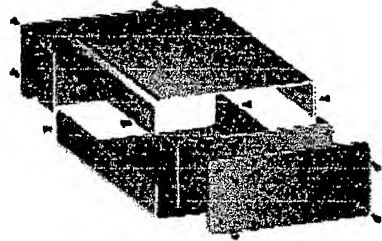


### **Keypad Enclosures**

- One-Piece Extruded Aluminum Split Body. Custom Lengths for 3.5" Circuit Boards.

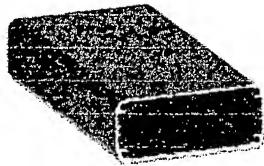


- Flat or Flanged End Plates for Hand or Mounted Applications.



### **Formed Metal Enclosures**

- Custom Sizes.
- Top and Bottom .080 Aluminum or Pre-Finishd Steel.
- Tops and Bottoms Available Solid or Vented.



### **Tube Enclosures**

- One-Piece Extruded Aluminum Split Body.
- Custom Lengths for 3.5" Circuit Boards.
- Flat or Flanged End Plates for Hand or Mounted Applications.

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### **Quotes and Inquiries**

Contact: [sales@enclosuresandcases.com](mailto:sales@enclosuresandcases.com)

***Enclosures and Cases.com***

ZIMM MANUFACTURING 5665 NORTH SHORE DR. DULUTH, MN 55804

Tel: (866) 687-1808 Fax: (218) 525-5747

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Attachment C

# FIBOX®



HOME



CONTACT US FIBOX.COM



NEW



EVENTS



Link to the  
ISA  
Directory  
of

Instrumentation.  
The Contact  
Resource for  
Measurement and  
Control Products  
and Services.

## Product Information

**MNX**

**CAB**

**CARDMASTER**

**CARDMASTER 19"**

**CARDMASTER II**

**MINI PC**

**MINI MO**

**PICCOLO PC**

**SOLID PC**

**EURONORM II / PC**

**EURONORM II / Aluminum**

**EURONORM II / Fiberglass**

**EK**

**SPACE LINK (EKI)**

**FEX**

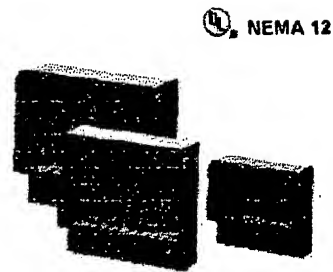
**INSPECTION WINDOWS**

Dimensions shown are outside enclosure dimensions, height x width x depth; inches (mm).

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## FIBOX CARDMASTER PC & ABS

A range of polycarbonate and ABS enclosures for instrumentation, process controls and measurement equipment. Transparent covers are hinged and fitted with quick-release latches. The enclosures have grooves for printed circuit (PC) boards and the terminal compartment has its own cover. Enclosures are NEMA rated and available UL listed.



### CARDMASTER PC & ABS specifications

8.4 x 7.3 x 3.4 D (213 x 185 x 87 D)	11.7 x 10.1 x 3.6 D (296 x 256 x 92 D)	14.3 x 12.4 x 5.1 D (363 x 316 x 130 D)
8.4 x 7.3 x 4.4 D (213 x 185 x 113 D)	11.7 x 10.1 x 4.6 D (296 x 256 x 118 D)	14.3 x 12.4 x 6.1 D (363 x 316 x 156 D)

Available in ABS.

Standard unit includes body, cover, termination compartment cover, polyamide hinges, and mounting screws.

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